



ENTRA GRUPP

FRONT AXLES 710/20 Ref. 122889

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SPARE PARTS CATALOGUE

FRONT AXLES 4 W.D. XXXXXXXXXX

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July 1986

- Models 710/20 ref. 122889

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ENTRA GRUPP

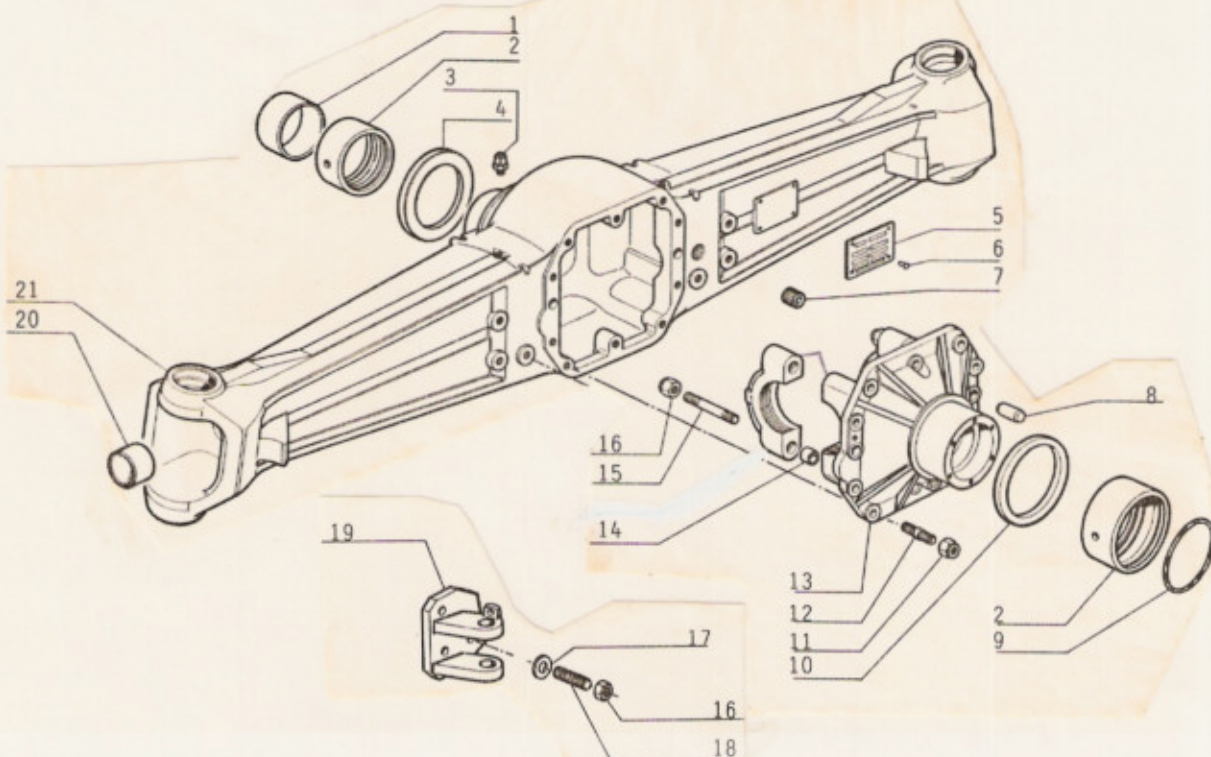


FRONT AXLE HOUSING

FROM SERIAL

1.0

NO. 101



ENTRA GRUPP

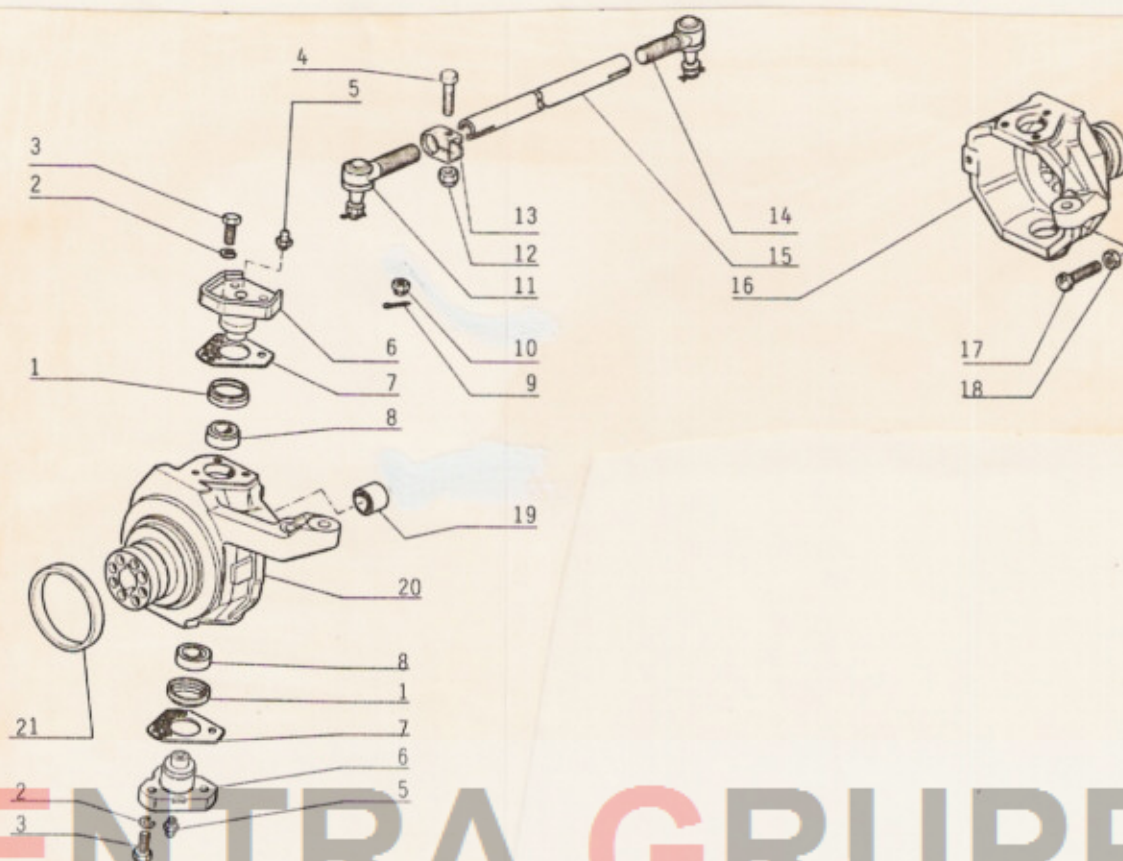
Pos.	Ref.	Q.	Description				
1	101565/1	1	Inner bushing				
2	101575/1	2	Outer bushing				
3	104988	1	Breather M 10x1				
4	115776	1	Thrust washer				
5	115791	1	Identification plate				
6	23828	4	Rivet TB SIR D 3,5x6				
7	92270	2	Drain/level plug				
8	87660	2	Centering pin				
9	28103	1	"O" ring 2-47				
10	115777	1	Thrust washer				
11	22414	10	Nut nylstop M 12x1,25				
12	107795	10	Stud bolt				
13	116392	1	Differential support				
14	72235	4	Centering bush				
15	107766	4	Stud bolt				
16	22429	10	Nut nylstop M 14x1,5				
17	23120	6	Lockring				
18	71288	6	Stud bolt				
19	122114	1	Bracket (right hand)				
19	122115	1	Bracket (left hand)				
20	118547	2	Bushing				
21	122113	1	Axle housing				



SWIVEL HOUSINGS

FROM SERIAL
NO. 101

2.0



ENTRA GRUPP

Pos.	Ref.	Q.	Description			
1	115715	4	Seal			
2	22863	12	Washer D = 14			
3	20967	12	Bolt H.H. M 14x35			
4	21199	2	Bolt H.H. M 16x1,5x65			
5	24210	4	Greaser nipple M 6x1			
6	118526	4	King pin			
7	115733	-	Shim 0,10 mm.			
7	115734	-	" 0,19 mm.			
7	115735	-	" 0,35 mm.			
8	115714	4	Bearing			
9	25575	2	Pin D 4x30			
10	22357	2	Nut M 16x1,5 UNI 5594			
11	87031	1	Track rod ball joint R.H.			
12	22440	2	Nut nylstop M 16x1,5 A			
13	114840	2	Clamp			
14	88759	1	Track rod ball joint L.H.			
15	122223	1	Tie rod			
16	119808	1	Swivel housing R.H.			
17	116453	4	Bolt-steering stop			
18	22123	4	Nut H.H. M 12 - 5589			
19	109972	2	Bushing			
20	119809	1	Swivel housing L.H.			
21	120178	2	Wear ring			

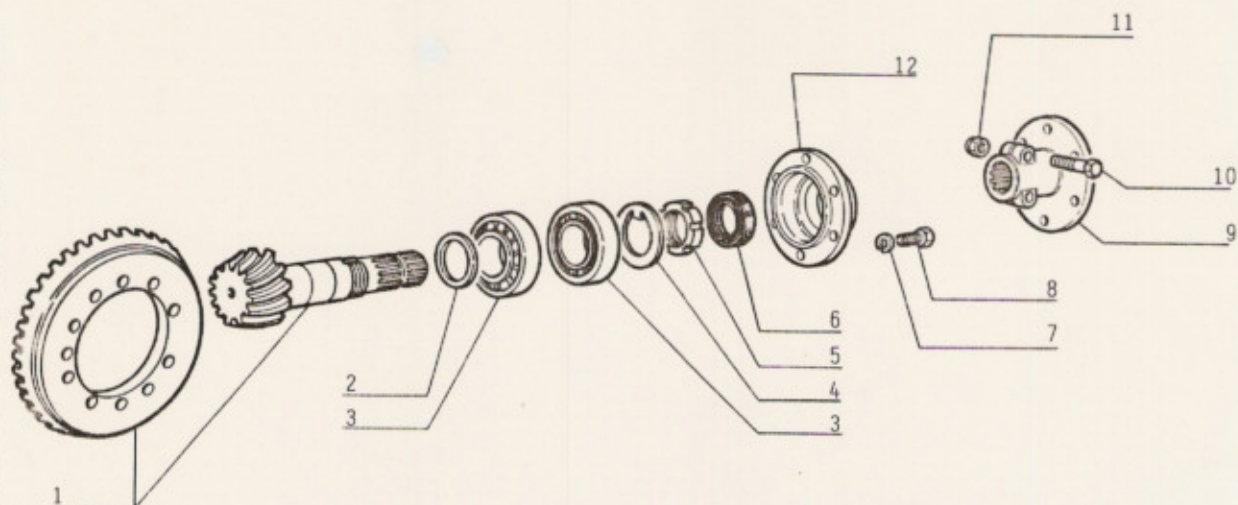


BEVEL GEAR / PINION SET

FROM SERIAL

NO. 101

3.0



ENTRA GRUPP

Pos.	Ref.	Q.	Description				
1	65427	1	Bevel gear/pinion set $Z=11/32$				
2	98427	-	Shim 2,50 mm.				
2	98426	-	" 2,60 mm.				
2	98425	-	" 2,70 mm.				
2	98424	-	" 2,80 mm.				
2	98244	-	" 2,90 mm.				
2	98239	-	" 3,00 mm.				
2	98240	-	" 3,10 mm.				
2	98241	-	" 3,20 mm.				
2	98242	-	" 3,30 mm.				
2	98243	-	" 3,40 mm.				
3	27350	2	Bearing 31308				
4	113717	1	Lock washer				
5	115054	1	Right nut				
6	116722	1	Oil seal "COMBI" 35x52x16				
7	22854	6	Washer D 6 - DIN 127				
8	20749	6	Bolt H.H. 8.8 M 6x20 DIN 933				
9	117362	1	Flange				
10	21105	2	Bolt H.H. M 10x60				
11	22411	2	Locking nut M 10x1,25 A				
12	116370	1	Cover				

NOTE: The set ref. 65427 includes the items pos. 4 and 5

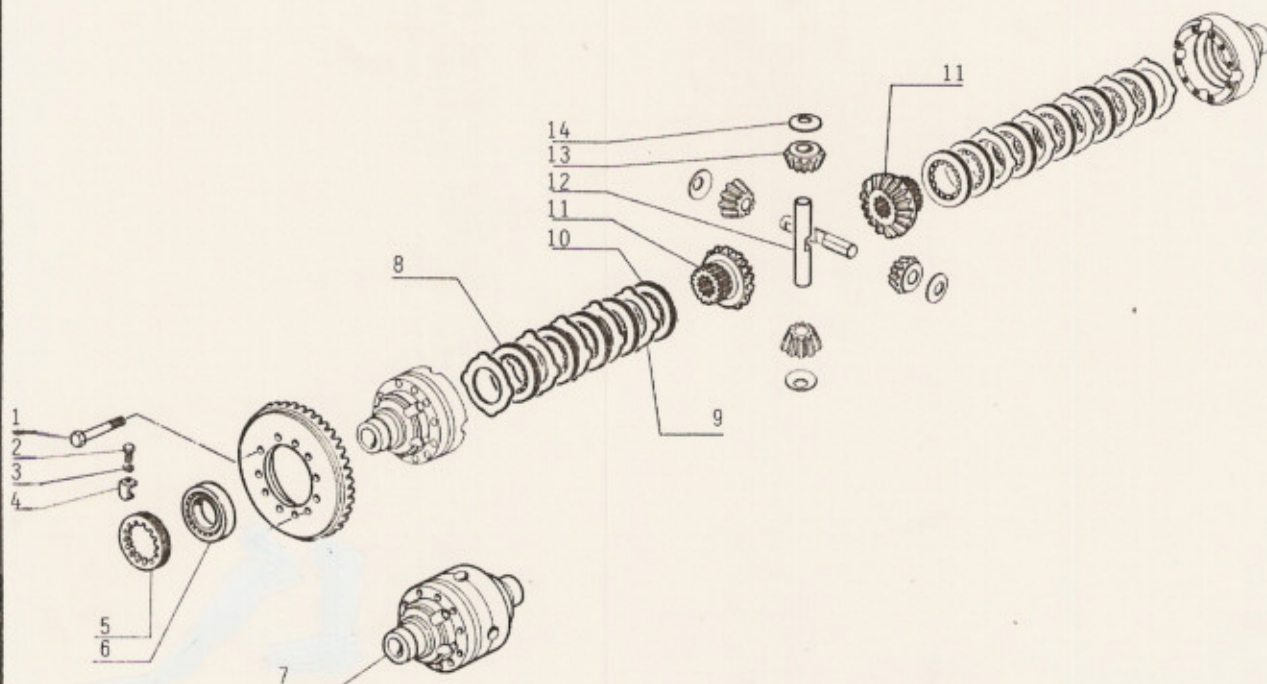


LIMITED SLIP DIFFERENTIAL

FROM SERIAL

4.0

NO. 101



ENTRA GRUPP

Pos.	Ref.	Q.	Description			
1	115810	12	Crown wheel fixing screws			
2	20744	2	Bolt H.H. M 6x12 DIN 933			
3	22854	2	Washer D 6 DIN 127			
4	107778	2	Lock ing plate			
5	107400	2	Ring nut			
6	27309	2	Bearing 30210			
7	116366/1	1	Differential box			
8	110644	8	Driven plate			
9	110643	10	Drive plate			
10	110642	2	Driven plate spacer 2,8 mm.			
11	120788	2	Pinion			
12	116369	2	Pin			
13	120786	4	Gear			
14	115730	4	Thrust washer			



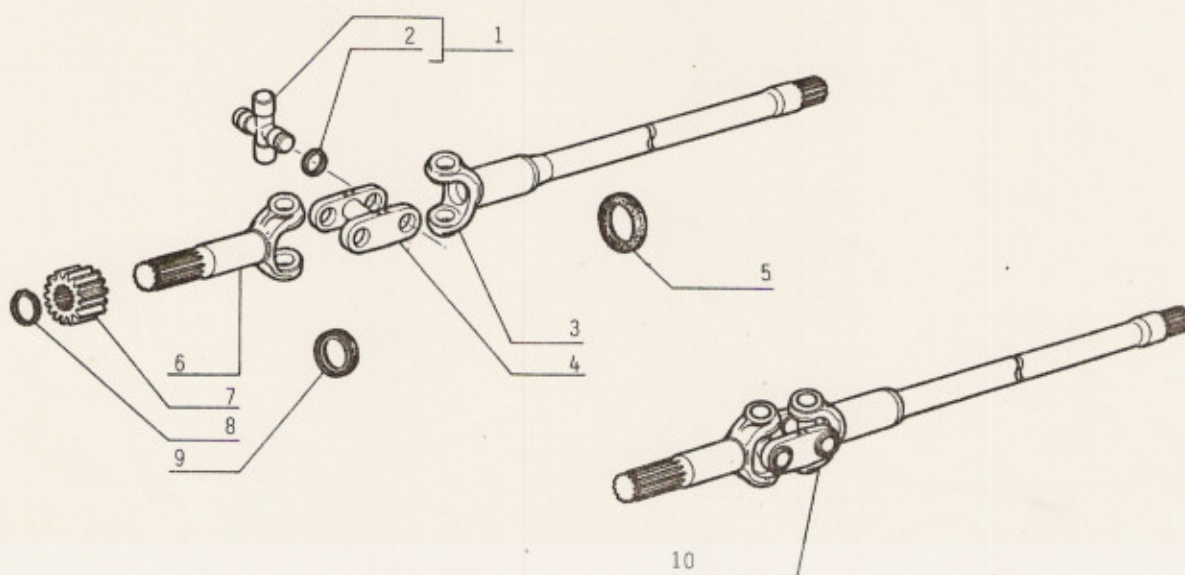
DRIVE SHAFTS

FROM SERIAL

5.0

NO. 101

September 1986



ENTRA GRUPP

Pos.	Ref.	Q.	Description				
1	40817	4	Spider				
2	40181	16	Lockring				
3	40816	2	Fork (differential side)				
4	40764	2	Central body				
5	116723	2	Oil seal "COMBI" 42x62x14				
6	40786	2	Fork (wheel side)				
7	115643	2	Pinion				
8	24784	2	Lockring D 29 DIN 471				
9	116722	2	Oil seal "COMBI" 35x52x16				
10	122077	2	Drive shaft				

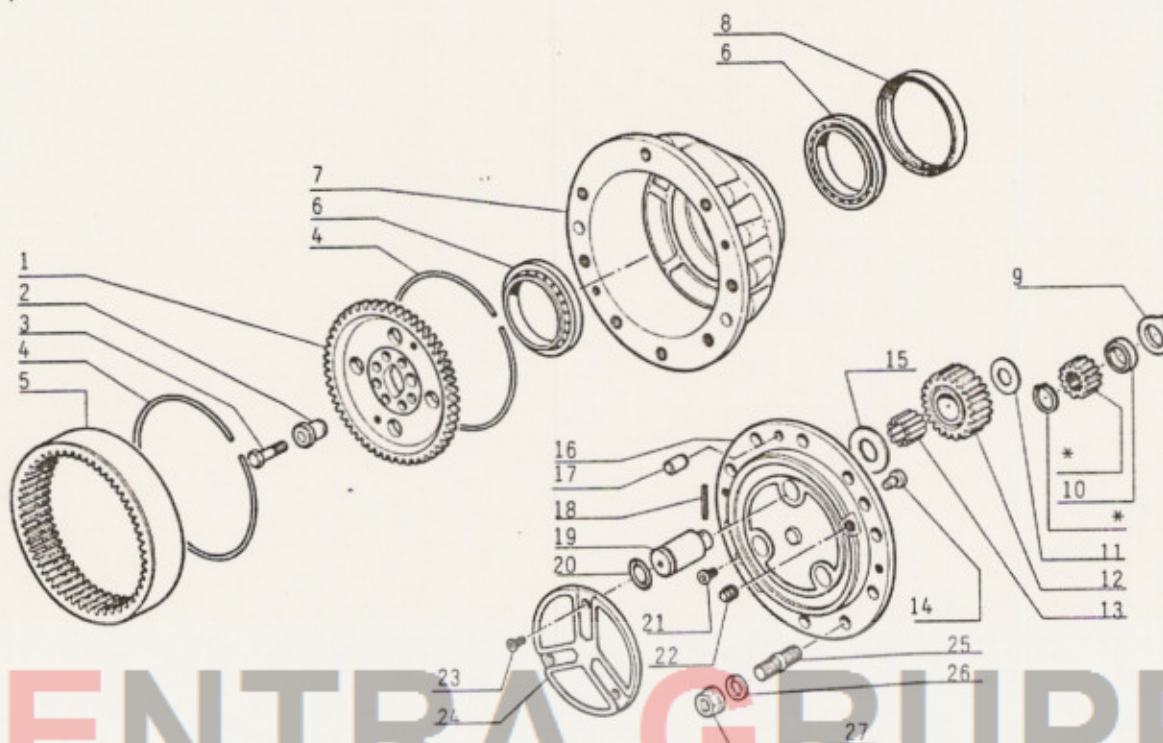


EPICYCLIC REDUCTION GEARS

FROM SERIAL

NO.

6.1



Pos.	Ref.	Q.	Description	Pos.	Ref.	Q.	Description
1	118382	2	Gear	24	125094	2	Cover
2	119887/1	14	Centering bush D=20 mm.	25	106199	12	Stud bolt
2	119888/1	2	Centering bush D=24 mm.	25	120853	4	Stud bolt with collar
3	119906	16	Bolt	26	119505	16	Washer
4	115691	4	Lockring	27	115812	16	Nut
5	115689	2	Crown gear				
6	118370	4	Bearing				
7	118376	2	Wheel hub				
8	118556	2	Oil seal "COMBI" 155x176x16				
9	120079	2	Washer				
10	119975/1	2	Spacer				
11	120838	6	Washer				
12	120836	6	Pinion				
13	120837	180	Bearing needle				
14	115682	2	Lock pin				
15	115634	6	Washer				
16	120827	2	Planetary carrier				
17	115640	4	Pin				
18	24368	6	Pin D 4x40				
19	120835/1	6	Pinion shaft				
20	28189	6	"O" ring 2-216				
21	20510	4	Screw M 2x30				
22	92270	2	Drain/level plug				
23	20490	6	Screw M 8x20				

* See Table 5.0

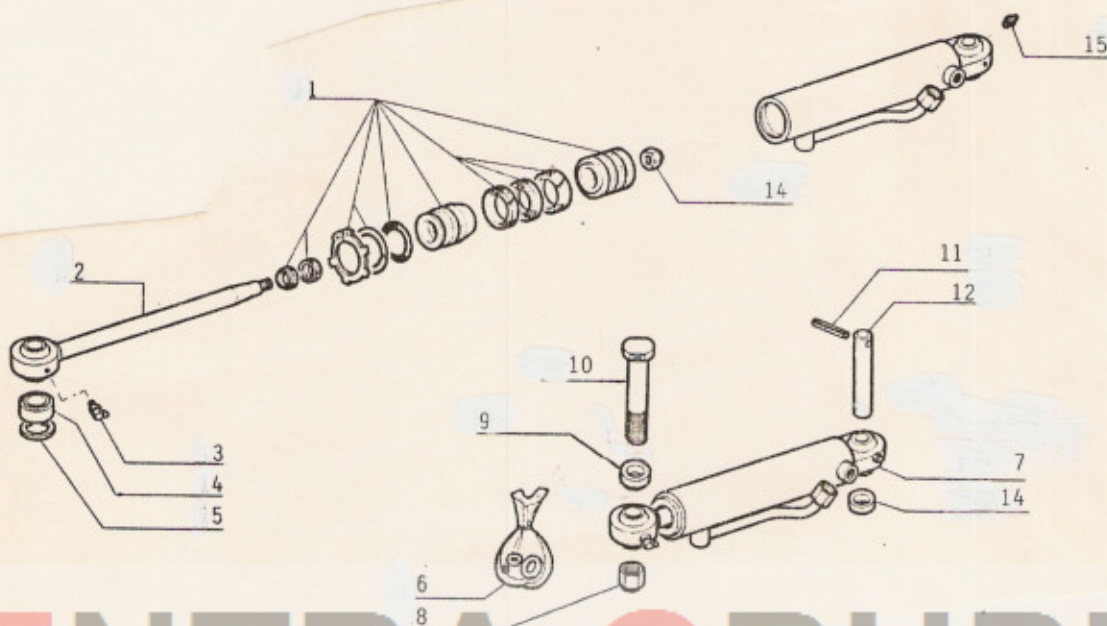


STEERING CYLINDER

FROM SERIAL

7.0

NO. 101



ENTRA GRUPP

Pos	Ref.	Q.	Description				
1	43423	2	Repair kit				
2	43422	2	Piston rod				
3	24259	2	Greaser nipple M 8x1 - 90°				
4	43421	4	Bearing cap				
5	43420	4	Lockring				
6	43424	2	Gasket kit				
7	118791	1	Steering cylinder mounted on the right hand side				
7	121634	1	Steering cylinder mounted on the left hand side				
8	22443	2	Locking nut M 22x1,5 B				
9	120584	2	Spacer				
10	119582	2	Bolt				
11	24445	2	Split pin "Spirol" D 8x36				
12	119298	2	Pin				
13	114557	2	Spacer				
14	22433	2	Locking nut M 16x1,5 B				
15	24258	4	Greaser nipple M 8x1				

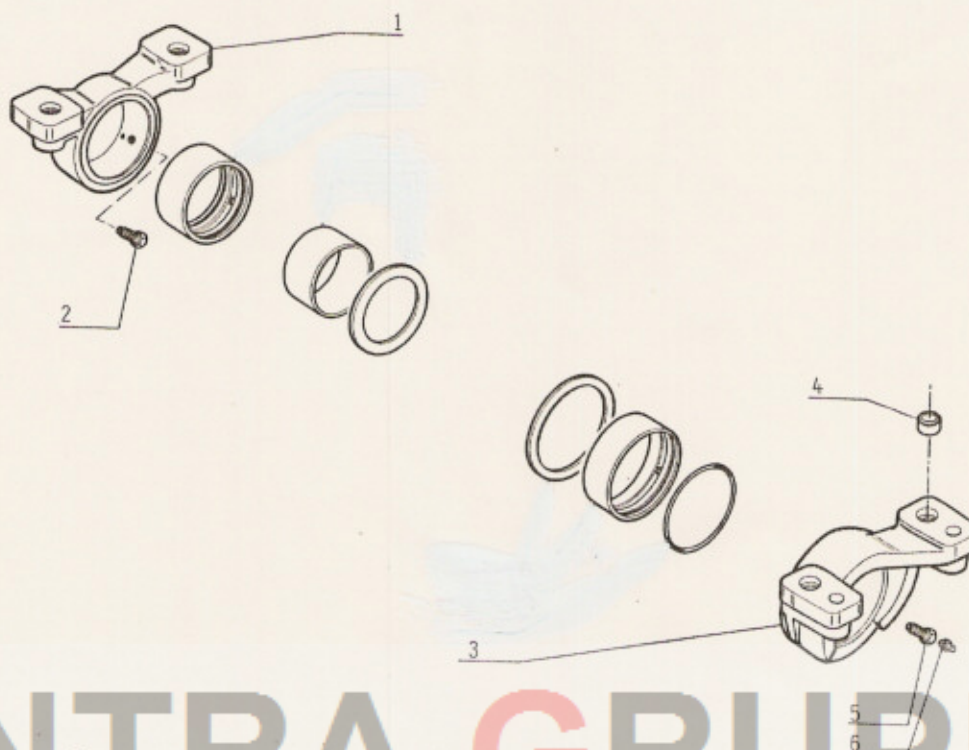


AXLE SUPPORTS

FROM SERIAL

8.0

NO. 101



ENTRA GRUPP

Pos	Ref.	Q.	Description				
1	119372	1	Front support				
2	120780	1	Bolt				
3	119381	1	Rear support				
4	116529	4	Centering bush				
5	116530	1	Bolt				
6	24258	2	Greaser nipple M 8x1				